

Energy Storage Technology Advancement Partnership (ESTAP) Webinar:

Commissioning Energy Storage

May 20, 2014









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State & Federal Energy Storage Technology Advancement Partnership (ESTAP)

Todd Olinsky-Paul Project Director Clean Energy States Alliance







Thank You:

Dr. Imre Gyuk U.S. Department of Energy, Office of Electricity Delivery and Energy Reliability

Dan Borneo Sandia National Laboratories







ESTAP is a project of CESA

Clean Energy States Alliance (CESA) is a non-profit organization providing a forum for states to work together to implement effective clean energy policies & programs.

ESTAP is conducted under contract with Sandia National Laboratories, with funding from US DOE.

ESTAP Key Activities:

- 1. Disseminate information to stakeholders
 - ESTAP listserv >500 members
 - Webinars, conferences, information updates, surveys
- 2. Facilitate public/private partnerships at state level to support energy storage demonstration project development











April 4, 2014

ESTAP Webinar

Recording: Microgrid

 Disseminate information to stakeholders through:

w

April 30, 2014 NYSERDA Announces Opening of Battery and



12:35 PM 5/19/2014

Today's Guest Speakers

Imre Gyuk, Program Manager, Energy Storage Research, Office of Electricity Distribution and Energy Reliability, U.S. Department of Energy

Dan Borneo, Engineering Project Manager, Distributed Energy/ Electrical Energy Storage, Sandia National Laboratories

Matt Galland, Principal, Renewable Energy Project Solutions, Grant Manager for Sunpower Corp.

Laurie B. Florence, Principal Engineer for Large Batteries & Fuel Cells, UL









Energy Storage Commissioning: --Making sure it works!

IMRE GYUK, PROGRAM MANAGER ENERGY STORAGE RESEARCH, DOE

ESTAP 05-20-14

Commissioning is essential!

Increasing Number of Installations Increasing number of Technologies Need to build Confidence in Customers Failed or Faulty Systems hurt the entire Industry! In the Factory and in the Field Commissioning Experience cuts Cost!

Need for a Standardized Approach / Manual





Exceptional service

in the

national

interest

Electrical Energy Storage Start-up & Commissioning Overview

Daniel Borneo, P.E.

Presentation for Clean Energy States Alliance (CESA)

May 2014





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DOE and our Sponsor – Dr. Imre Gyuk, Program Manager for the Office of Electricity's Stationary Energy Storage Program

Presentation Outline



- Introduction to Energy Storage (ES) commissioning
- Overview of Project implementation and Commissioning Process
- Commissioning Activities During Design and Construction
 - Team and Commissioning Program Development
 - Factory testing/Procedures/Inspections/Training
- Electrical Energy Storage System Commissioning Process
 - Operational Acceptance testing (OAT)
 - Start-up
 - Function Acceptance testing (FAT)
 - Shakedown
- Case Study
- Recap

Note:



This presentations will cover only the commissioning process, NOT the actual tests. The focus is on Stationary Electrical Energy Storage.

Since the actual tests and checklists are project specific please contact Dan Borneo <u>drborne@sandia.gov</u> for more information or assistance.



INTRODUCTION TO COMMISSIONING

Commissioning is one step in the project implementation plan that verifies installation and tests that the device, facility, or system's performance meets defined objectives and criteria.

Significance

Commissioning helps insure that a system was correctly designed, installed and tested. The value of commissioning is to insure proper operation of the energy storage system, safety systems, and ancillary systems. ALSO, <u>Commissioning is an excellent means to help familiarize the</u> <u>Operation & Maintenance (O&M) staff with the system, how it operates, and how to respond in an emergency.</u>

Process

Commissioning is an orderly series of events to **demonstrate**, **measure** and record component and system performance. It is a process that develops and implements a set of **tests** tailored to a specific design. The commissioning process uses checklists, specifications, codes, standards, engineered drawings, and procedures to validate performance and to discover and correct problems before the system goes "online".

Project Implementation Process

PROJECT

DEVELOPMENT

DESIGN

CONSTRUCTION

COMMISSIONING

CLOSEOUT



GOAL: To Ensure a **Safe and Reliable** System is Specified, Designed and Installed

Commissioning Process



GOAL: To Ensure a **Safe and Reliable** System is Installed as designed and is verified operational.



NOTES on Tags

Tags act as gates to advance pivotal and sequential events for the owner in the following manner:

(**Pick** a **Color**) YELLOW Tag: Owner-Operated, Not Transitioned GREEN Tag: Transition (Hand-Off) to operations completed

The yellow tag is removed once a green tag is applied. The green tag may be removed at the owner's discretion AFTER the project is completed and signed off.

Daydreaming





Commissioning Activities During Design



- Identify commissioning team and roles and responsibilities and integrate with project team
 - Construction team
 - Energy Storage (ES) System integrator (<u>Important position</u>)
 - Engineering designer (ES installation and balance of plant)
 - Inspectors /EHS representatives/First Responders
 - Operations and Maintenance
 - Utility Representative (Point Of Connection)
 - ES Equipment Vendor
 - Construction contractor?
- Review equipment specifications and applicable codes & standards
 - what is the KW/KWh rating, why?
 - Parameters that system needs to meet
- Develop and/or review the system Sequence Of Operations (SOO)
 - What application(s) will system be used for and Develop equipment list of items that will be commissioned
- Review and/or establish ESH requirements
 - What safety systems need to be installed
 - Develop Site Incident Prevention Plan-Authorization POC, LOTO, Hot-work

Commissioning Activities during Construction



- Factory Acceptance Tests
 - Vendor conducts factory Acceptance testing using SOO
- Develop start-up procedures
 - Based on equipment list, system manuals, SOO and operating specifications
 - Operating Specifications Parameters that the system should operate within.
- Develop testing procedures
 - Based on SOO and applications
- Develop installation review checklists and perform inspections
 - Design Verification Installed as designed & specified; labeling and signage in place, clearances,
 - Codes
 - Punchlist items noted
- Develop Training and emergency response procedures
- Implement Lock-out/Tag-out process

Commissioning Process-



Operational Acceptance Testing (OAT)

Do the Individual components of the system operate?

- Verify and test that the electrical, mechanical components of the system are ready for start-up
 - Meggering, torqueing, rotation/phasing, covers and barriers
- Verify that the controls are in place and test operation
 - Point to point check
- Verify electrical protection and relays are coordinated and are operational
- Verify and test that all safety systems are installed and operating.
 - Temperature, leak, security, fire alarm, flow, pressure
- Verify and test that all communication systems are operating
- Emergency procedures are in place and Lock/out tag out process implemented
- Tag and sign off System is ready to operate

Note: Is 3rd party testing required?

Commissioning Process– Start-up



Do the components operate as a system?

- Using start-up procedures initiate system and operate all components.
 - Record base-line data
 - Voltage, currents, temperatures, flows, pressures
 - Perform initial IR scan
 - Record and repair and punchlist items

Commissioning Process-Functional Acceptance Test (FAT)



Does the system perform its intended service?

- Using Testing plans and procedures test the system to see if it performs the functions/applications for which it was designed.
 - Are all components and sub-systems operating in unison
 - Do controls operate as intended
 - Is communication system sending and receiving data as intendedtype and frequency. Are anomalies being annunciated
 - Is data collected adequate to determine system performance
 - Record and repair punchlist items
 - Is training complete for operators, maintenance and first responders
 - Is operation and maintenance plan in place
 - Is warranty in place
 - Is emergency response procedures in place- 1-800 number in the event of an emergency
 - Log additional baseline data
- Tag and sign off that system is now owned and operated by customer/owner

Commissioning Process-Shakedown



When any site utility is interrupted, and then restored (e.g., electricity, gas, water, data, communication, etc.), does the system operate in such a manner as to protect the people, the environment, the equipment, and the facilities?

- Turn off major utilities serving the site.
 - Determine if safety systems work as designed or needed.
 - Evaluate if systems fail in a safe mode.
 - Assess if back-up systems operate as needed.
 - Do alarms serve the purpose
- Turn on major utilities

Determine if the systems come up in a safe manner.

Assess if backup systems turn off in a safe/ready mode.



Case Study – Matt Galland

Recap:



- 1. Commissioning process needs to be started early in the project
- 2. Commissioning team needs representations from all the stakeholders, have clear R&R, and be partnered with project team (one and the same?)
- The commissioning process may take 5 hours, 5 days or 5 weeks, but it must be done
- 4. Plan your work and work your plan

Questions?

Contact Information:

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PV & Advanced Energy Storage for Demand Reduction

Demonstration Program Case Study & Lessons Learned May 20, 2014



Agenda

- Case Study Overview
- Program Lessons Learned
- Project Overviews & Lessons Learned
 - ZBB at UCSD
 - Ice Energy at Kohl's
- Project Team



PV+ES Program Overview



- In 2010 SunPower won a CSI grant to demonstrate PV integrated ZBB and Ice Energy storage systems
 - Site, design, install, operate and monitor systems for 2-years
 - Utilize existing installed PV systems
 - Assess operations and maintenance performance of ES systems
 - Measure impact on demand reduction and value proposition
 - Compare alternatives of deploying PV or ES separately
- In 2012-13, refined program objective to focus on energy storage technology demonstration; extended timeline
 - Mid-course change of demonstration partner (from Target to Kohl's and UCSD) forced siting delays, design changes and plan revisions
 - CPUC granted additional 2-year no-cost time extension to Q1-2015
 - Introduced integrated SunPower grid controller to ZBB system
 - M&V to be modeled from ES performance vis-à-vis PV production, site load data and rates that are provided by demonstration partners.

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Vendor & Partner Scope



ZBB at UCSD:

- Manufacture and install 6x 50kW ZBB EnerStore flow-batteries, a ZBB 125kW inverter and an ZBB EnerSection control system
- ZBB scheduled for commissioning in December 2013
- Provide O&M services and performance data for term of program

Ice Energy at Kohl's:

- Manufacture, design and install 6x Ice Bear units integrated with existing HVAC systems
- Manage all siting, construction, permitting and contracting logistics
- Provide O&M services and performance data for term of program
- DNV-GL & Sandia, both sites:
 - Provide design, engineering and 3rd-party verification services
 - Perform site visits and ES system performance assessments at beginning, 6-month and 1-year intervals from commissioning
 - Provide reporting, public outreach and education programs

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Program: Lessons Learned



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- Proposing is easy; contracting is not
 - Can add substantial time to project between award and actual start
 - Must balance public interest with intellectual property protections
 - May require last-minute or after-the-fact partner substitutions
- Ensure senior-level endorsements are in place, up front
 - Must have authority to sign contracts on behalf of partner agency
 - Keep informed and engaged through regular meetings and updates
- Refine and assign scope, roles and responsibilities early
 - Proposal team <> delivery team
- Be flexible
 - Resources and project constraints change with extenuated delays

If project planed for two years, double it



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Itron

REU

ENERGY

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DNVG

R6111 - CSI2 PV-Storage Demo, CPUC ID#296

ZBB at UCSD: Plan & Design







PORT 2

SUNPOWER

HLG7

SC-1.1

DNV.GL

ZBB

UCSD

KOHĽS

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ZBB at UCSD: Install & Commission(ing)





R6111 - CSI2 PV-Storage Demo, CPUC ID#296

ZBB at UCSD: Lessons Learned



- Identify collaborative host partner interested in research
 - Strictly commercial propositions (i.e. based on economic merit alone) impose logistical and operational limitations on pre-commercial demonstration projects
- Clarify siting capabilities and constraints early
 - Ensure adequate coverage for design, engineering, permitting, procurement, installation AND systems integration work
- Ensure essential permitting, certifications and education are explained and understood by the right stakeholders
 - ETL <> UL; CEO <> EHS; Construction Manager <> Operations
 - Vendor, installer, customer, inspector and fire marshal on same page
- Engage EHS through commissioning process, including:
 - Testing, acceptance/verification, communications and emergency response procedures.



Ice at Kohl's: Plan & Design



 Working through Redding Electric Utility, Ice Energy secured a site license with and developed plans for Kohl's, leveraging an existing 304kWp Sun Edison PV installation.



Ice at Kohl's: Install & Commission



 Six Ice Bear units installed (Dec. 2012) and initial monitored data being received late 2013. REU installing additional meters for wholesite load data.

Ground mounted to mitigate rooftop weight loading



Rooftop and adjacent to HVAC load



Rooftop with onsite PV generation





Ice at Kohl's: Lessons Learned



- Best if energy storage vendor can assume all responsibility for design, engineering, permitting and installation
- Helpful when proposed solution already has an installed and proven – base of commercial customers.
- Enlist vendor to identify candidate host partners
- Ensure metering, data acquisition and reporting are in place
 - You can't improve what you don't measure!

FYI: CSI2 PV+ES Program Organization





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R6111 - CSI2 PV-Storage Demo, CPUC ID#296

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For additional information...

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Stationary Battery Energy Storage Systems – A Standards and Codes Overview

Laurie Florence Principal Engineer UL LLC Laurie.b.florence@ul.com

Agenda

Terminology & Standards

Terminology Key Standards & Other Documents (examples) What dictates standards needed? Application Chemistry Application + Chemistry Regulations Effect of regulations on standard choices Codes (examples) Adoption of Codes & Reference to Standards Example



Terminology & Standards



Code – A document that is a systematic collection of laws or regulations

Standard – A document established by consensus and approved by a recognized body, that provides, for common and repeated use, rules, guidelines or characteristics for activities or their results, aimed at the achievement of the optimum degree of order in a given context

Recommended Practice – A document that provides technical guidance, philosophy or preferred procedures regarding a given topic. A recommended practice may be similar in format to a standard but does not contain mandatory language.

Guide - document giving general advice or recommendations



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Key standards and other documents (examples)

ATIS-0600330

Valve-regulated lead-acid batteries used in the telecommunications environment

Telcordia GR-3020-CORE

Nickel cadmium batteries in the outside plant

Telcordia GR-3150-CORE

Generic requirements for secondary non-aqueous lithium batteries

Telcordia GR-4228-CORE

VRLA battery string certification levels based on requirements for safety and performance

UL 1973

Batteries for use in Light Electric Rail (LER) and Stationary Applications

UL Subject 9540 Safety of Energy Storage Systems

PNNL 22010

Protocol for Uniformly Measuring and Expressing the Performance of Energy Storage Systems

IEEE 484

Recommended Practice for Installation Design and Installation of Vented Lead Acid Batteries for Stationary Applications

IEEE 1184

Guide for Batteries for Uninterruptible Power Supply Systems

IEEE 1361

Guide for selection, charging, test and evaluation of lead-acid batteries used in stand-alone photovoltaic (PV) systems

IEEE 1375

Guide for the Protection of Stationary Battery Systems

IEEE 1661

Guide for Test and Evaluation of Lead-Acid Batteries Used in Photovoltaic (PV) Hybrid Power Systems

IEEE 1679

Recommended Practice for the Characterization and Evaluation of Emerging Energy Storage Technologies in Stationary Applications

IEC 60896-11

Stationary lead-acid batteries - Part 11: Vented types - General requirements and methods of tests

IEC 60896-21

Stationary lead-acid batteries –Part 21: Valve regulated types – Methods of test

IEC 61427-1

Secondary cells and batteries for renewable energy storage -General requirements and methods of test - Part 1: Photovoltaic off-grid application

IEC CD2 62619

Secondary cells and batteries containing alkaline or other nonacid electrolytes - Safety requirements for secondary lithium cells and batteries, for use in industrial applications (not published)

IEC CDV 62620

Secondary cells and batteries containing alkaline or other nonacid electrolytes - Secondary lithium cells and batteries for use in industrial applications (not published)

IEC 62485-2

Safety requirements for secondary batteries and battery installations - Part 2: Stationary batteries



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What dictates standards needed?

Application

- Grid applications: peak power shaving, frequency regulation, load following, time shift service
- ESS for renewable energy (i.e. wind farms, etc.)

- Data storage rooms
- UPS
- ESS for renewables (i.e. wind & PV)
- EV charging
- Community Energy Storage (CES)

Commercial & Residential

Utility

Application



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Chemistry





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Application + Chemistry



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Local and regional regulations will dictate standards to be applied.





Effect of regulations on standard choices

Codes (Examples)

NFPA 1, Fire Code NFPA 2, Hydrogen Code **NFPA 70**, National Electrical Code **NFPA 30**, Flammable and Combustible Liquids Code **NFPA 54**, National Fuel Gas Code **NFPA 5000**, Building Construction and Safety Code **ICC IFC**, International Fire Code **ICC IBC**, International Building Code **ICC IFGC**, International Fuel Gas Code **ICC IMC**, International Mechanical Code **ICC IPC**, International Plumbing Code **ASME B & PVC** (Section VIII), Boiler & Pressure Vessel Code **ASME B31** (series) Piping Code







Adoption of Codes & Reference to Standards







Example

A 5 kW lithium ion energy storage system for use in a data storage center and installation location is city of Chicago, IL:

Regulations: Chicago Building Code Electrical Requirements

- Dated February 8, 2000
- Based upon NFPA 70 (1999 edition) and references NFPA 75, *Standard for the Fire Protection of Information Technology Equipment*

18-27-90.7 Examination of equipment for safety

 "All equipment, devices, and appliances covered by the provisions of this chapter shall be tested by and bear the label of a recognized testing laboratory. Manufacturers or distributors of specialized, limited production, or custom built equipment for which there is no commercially available, test laboratory labeled substitute may apply for evaluation and recognition by the building commissioner. Self-certification of equipment or installations shall not be acceptable."

18-27-645.2 Special requirements for information technology equipment room.

- **18-27-645.2 (b)**Requires <u>Listed</u> information technology equipment be installed.
 - Certified to UL 60950-1 for example

Other Applicable Provisions of the CBC

• **i.e. 18-27-480** applicable criteria in the storage battery section, etc.





Example

ANSI UL 60950-1 Scope -

- 1.1.1 Equipment covered by this standard:
- "This standard is applicable to mainspowered or battery-powered information technology equipment, including electrical business equipment and associated equipment, with a rated voltage not exceeding 600 V."
- 1.1.3 Exclusions:
- "This standard does not apply to:
- Power supply systems which are not an integral part of the equipment, such as motor-generator sets, battery backup systems and transformers;
- building installation wiring;
- devices requiring no electric power."

ANSI UL 1973 Scope –

• 1 Scope

 1.1 "These requirements cover electric energy storage systems as defined by this standard for use as energy storage for stationary applications such as for PV, wind turbine storage or for UPS, etc. applications."





THANK YOU.



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Today's Guest Speakers

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Matt Galland, Principal, Renewable Energy Project Solutions, Grant Manager for Sunpower Corp <u>matt.galland@sunpower.com</u>

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